## Technical Documentation for Performance and Durability Requirements

## **Light Means of Transport Battery** According to Article 10 of (EU) 2023/1542

Name: Rechargeable Li-ion Battery

Model: BT C01.450.UC Ratings: 43V,10.4Ah,450Wh

No.	Technical	Parameter	Test Condition & Method
1	parameters Rated capacity(Ah) 10.4Ah	value 10Ah or above	Step 1: fully discharge the battery with constant current 3A to 32.4V. Step 2: fully charge the battery with constant current 3 A to 50.4V, then charge with constant voltage 50.4V until charge current decrease to 0.2A. Step 3: repeat the step 1, and record the capacity obtained.
2	Capacity fading (%)	Less than 0.05 % Every time	Capacity fading means that the amount of power a battery can provide at rated voltage decreases over time or usage. the capacity fading is measured by method (last time full discharge capacity/first full discharge capacity)*100%, the fading is based on after 600 charge and discharge cycles or 30 months of storage
3	Power(W)	86 W at 20% SOC, 350 W at 80% SOC 201%	At 20% SOC (20% and 80%), The Power obtained by method: present discharge current*43V Ratio between nominal battery power (W) and battery energy (Wh).
4	Power fading (%)	0%	After 600 charge and discharge cycles or 30 months of storage, the power fading is measured by Discharge at maximum discharge current and continue for more than 10S
5	Internal resistance (mΩ)	≤140 mΩ	AC method/DC method: cell resistance+BMS resistance
6	Internal resistance increase (%)	0.04%/10 every cycle	the internal resistance increase is measured by method from cell specification the result is based on 600 charge and discharge cycles or 30 months of storage.
7	Energy round trip efficiency (%)	95% or above	Test method: (present discharge capcity *43)/(last time discharge capcity*43V)*100%
8	Energy round trip efficiency fading (%)	0.16%/10 every cycle	Energy round trip efficiency fading is measured by method 0.16%/10 every cycle The result is based on 600 cycle life tests or 30 months of use.
9	Expected life-time in cycle-life	600 cycles or above 2.5 years using	The remaining capacity is above 70% to rated capacity after 600 times charge-discharge cycles is conducted. Test method:20 cycles every month ,2.5 years.

## Note:

- 1. Test Ambient temperature: 23±5 °C.
- 2. Cycle-life test condition:
  - a) Charge:Constant Current Constant Voltage mode, 50.4V,3 A, Cut off at 200 mA
  - b) Rest: 20minute
  - c) Discharged: Constant Current mode, 3 A, Cutoff at 32.4 V
  - d) Rest: 60minute
  - e) Repeat a)-d)

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